



PRODUCT GROUP 300

Series 320-969/33

Blackboard Ink



This special screen printing ink has been designed to imitate blackboard properties (with the functionality of real blackboard surface). On suitable substrates, a durable and resistant black coating can be achieved and on which reversible and long term writing by means of chalk is possible. Thus, whole area covering or only partial writing fields for displays and signs (gastronomic) can be realized which convince through their excellent ability of chalk acceptance and easy cleaning (dry or water).

In accordance with its substrate and proper use, this system can absolutely and without any problems be utilized outdoors.

Next to black, almost all other color shades can be accomplished with this technology.



SUBSTRATES

Soft- / hard PVC	Coated Polyester	Paperboard, paper, cardboard
Polycarbonate	Coatings	Polystyrene, ABS and SAN



USE

Application	Primary indoor use; temporary also outdoor use
--------------------	--



PROPERTIES, PROCESSING, DRYING AND MESH

Mesh	77-55Y PW PET 1000
Drying / Curing	Jet- / air drying
Further Processing	Punching, cutting, embossing



ADDITIVES

Thinner	Series 300-017	Addition Ratio	10-15 % by weight
Retarder	Series 300-018	Addition Ratio	10-15 % by weight



VARIOUS

Delivery Conditions	1 kg / 5 kg / 20 kg
Other	Stir well before use



Disclaimer

Please thoroughly read the Material Safety Data Sheet (MSDS) prior to processing. The Material safety Data Sheets according to 91/155/EWG form, contain indications of hazardous ingredients. Exposure levels and instructions for precautions when processing, handling and storing as well as first aid. The information given in the MSDS refer to the processing as described within this technical leaflet. Above data are based on laboratory tests and field experience. All therein contained statements are to the best of our knowledge without any obligation from our side and do not discharge from testing the product by yourself. In doubtful cases, you are kindly requested to either perform your own tests or refer to our technical staff. Application, use and processing of the delivered products are beyond our control and are therefore at your own risk and responsibility. Printcolor is thus free from any guarantees or liabilities. In cases of justified complaints, Printcolor can only be made liable for the counterpart of the utilized ink system. Adding not stated products or foreign / competitors products, is solely at your own risk and liberates Printcolor of any later calls; especially in cases when damages occurred and which have been caused through use of products of foreign type. This leaflet replaces all former issues. (11/2008)



H. W. SANDS CORP.

1003 W. Indiantown Road • Suite 215 • Jupiter, FL 33458
Telephone: (561) 743-8090 • Facsimile - (561)743-4088
Website: www.hwsands.com